

SECTION 10712

COMPOSITE EXTERIOR SHUTTERS AND ACCESSORIES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Functional exterior shutters.
- B. Exterior shutter hardware.

1.2 RELATED SECTIONS

A. Section 09900 - Paints and Coatings.

1.3 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Shop Drawings: Show materials, layout, dimensions, profiles, fasteners and anchors, hardware, finishes, and interface with adjacent construction.
- C. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.
- D. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's 40 standard colors.
- E. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, color, and textures.

1.4 QUALITY ASSURANCE

A. Thermal Stability: Fiberglass louvers and side rails thermally stable from minus 100 degrees F (minus 38 C) to 200 degrees F (93 C).

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver materials to site in manufacturer's original, unopened packaging, with labels clearly identifying product name and manufacturer.

- B. Store products in manufacturer's unopened packaging until ready for installation.
- C. Store materials in a clean, cool and dry area in accordance with manufacturer's instructions. Do not leave unopened shutters in direct sunlight.
- D. Protect materials during handling and installation to prevent damage.

1.6 PROJECT CONDITIONS

A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

1.7 WARRANTY

- A. Provide with a limited lifetime warranty on structural components and manufacturers defects and factory applied finish. Warranty is limited to the original purchaser.
- B. Provide a limited ten year warranty on structural components and factory applied paint finish
- C. Provide a limited three year warranty on structural components and manufacturers defects.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- 2.2 Acceptable Manufacturer: Melton Classics Inc. PO Box 465020 Lawrenceville, GA 30042 Phone: 800-963-3060 Fax: 770-962-6988 Email: sales@MeltonClassics.com Website: www.MeltonClassics.com
 - A. Substitutions: Not permitted.
 - B. Requests for substitutions will be considered in accordance with provisions of Section 01600.

2.3 SHUTTERS

- A. Raised Panel Shutters: Melton Premium Collection Raised Panel Shutters fabricated of high density solid core composite material, and high density PVC sheet machined and interlocked with pultruded fiberglass stiles. Finished Raised Panel is 1 inch (26 mm) thick. Shutters are finished with two part urethane paint, oven cured.
 - 1. Style:
 - a. Standard two panel.
 - b. Single panel.
 - c. Extra panel (3 panel).
 - d. Extra panel (4 panel).
 - e. Flat panel.
 - f. Custom rail location.
 - g. Arch or radius top.
 - h. V-Groove flat panel.
 - i. Single panel with vertical cut profile.
 - j. Rabbeted edge with beading.
 - k. Cut out.
 - I. Butt hinge.
 - 2. Width:
 - a. ____ inch (___ mm).

- b. As indicated on the Drawings.

 3. Height:
 a. ____ inch (___ mm).
 b. As indicated on the Drawings.

 4. Colors:
 a. Pine 644.
 b. White 631.
 - c. Walnut 641.
 - d. Craftsman Brown 659.e. Federal Brown 635.
 - f. Hammered Silver 661.
 - I. Hammered Sliver 66 I.
 - g. Roycraft Mist Gray 664.
 - h. Chelsea Gray 662.
 - i. Evergreen 638.
 - j. Deep Sea Blue 637.
 - k. Pewter 646.
 - I. Roycraft Pewter 663.
 - m. Midnight Sky 639.
 - n. Tempest Blue 666.
 - o. Hamilton Blue 667.
 - p. Harbor 645.
 - q. Rockwood Dark Green 656.
 - r. Rockwood Shutter Green 654.
 - s. Roycraft Bottle Green 655.
 - t. Forest Green 633.
 - u. Charleston Green 653.
 - v. Weathered Shingle 660.
 - w. Rockwood Medium Brown 658.
 - x. Garnet 669.
 - y. Polished Mahogany 657.
 - z. Roycraft Copper Red 668.
 - aa. Board and Batten Red 650.
 - bb. Black 632.
 - cc. Cascade 647.
 - dd. Bordeaux 640.
 - ee. Sand 642.
 - ff. Plum Creek 643.
 - gg. Prime finish.
 - hh. Custom color as selected.
- B. Louver Shutters: Melton Classics Premium Collection Louvered Colonial Shutters fabricated of pultruded fiberglass for vertical stiles and horizontal louvers. High density PVC sheet is machined and interlocked with fiberglass stiles. Finished louver is 1-1/4 inch (32 mm) thick. Shutters are finished with two part urethane paint, oven cured.
 - 1. Style:
 - a. Standard.
 - b. Additional rails.
 - c. Vertical mullion.
 - d. Faux tilt rod.
 - e. Custom top or bottom rail.
 - f. Solid arch top.
 - g. Horns.
 - h. Rabbeted edge.
 - i. Bahama louver spacing.
 - j. Butt hinge.

2.	Widt	Width:			
	a.	inch (mm).			
	b.	As indicated on the Drawings.			
3.	Height:				
	a.	inch (mm).			
	b.	As indicated on the Drawings.			
4.	Colo	rs:			
	a.	Pine 644.			
	b.	White 631.			
	C.	Walnut 641.			
	d.	Craftsman Brown 659.			
	e.	Federal Brown 635.			
	f.	Hammered Silver 661.			
	g.	Roycraft Mist Gray 664.			
	h.	Chelsea Gray 662.			
	i.	Evergreen 638.			
	j.	Deep Sea Blue 637.			
	k.	Pewter 646.			
	I.	Roycraft Pewter 663.			
	m.	Midnight Sky 639.			
	n.	Tempest Blue 666.			
	0.	Hamilton Blue 667.			
	p.	Harbor 645.			
	q.	Rockwood Dark Green 656.			
	r.	Rockwood Shutter Green 654.			
	S.	Roycraft Bottle Green 655.			
	t.	Forest Green 633.			
	u.	Charleston Green 653.			
	V.	Weathered Shingle 660.			
	W.	Rockwood Medium Brown 658.			
	Х.	Garnet 669.			
	у.	Polished Mahogany 657.			
	Z.	Roycraft Copper Red 668.			
	aa.	Board and Batten Red 650.			
	bb.	Black 632.			
	CC.	Cascade 647.			
	dd.	Bordeaux 640.			
	ee. ff.	Sand 642.			
		Plum Creek 643. Prime finish.			
	gg. hh.	Custom color as selected.			
	IIII.	Custom color as selected.			
fabri dens inter	cated on the cated of the cated	on Shutters: Melton Classics Premium Collection Combination Shutters of pultruded fiberglass for vertical stiles and horizontal louvers. High d core composite material and High-density PVC sheet is machined and with fiberglass stiles. Finished combination is 1-1/4 inch (32 mm) thick. e finished with two part urethane paint, oven cured.			
1.	Style	·			
	a.	Standard.			
	b.	Additional rail.			

Extra panel.
Vertical mullion. C.

C.

- d.
- Faux tilt rod. e.
- Custom rail sizes. f.
- Solid panel arch top. Bahama lover spacing. Rabbeted edge. g.
- Bahama louver spacing. ĥ.

- i. Rabbeted edge.j. Butt hinge.k. Cut out.
- 2. Width:
 - a. ____ inch (___ mm).
 - b. As indicated on the Drawings.
- 3. Height:
 - a. ____ inch (____ mm).
 - b. As indicated on the Drawings.
- 4. Colors:
 - a. Pine 644.
 - b. White 631.
 - c. Walnut 641.
 - d. Craftsman Brown 659.
 - e. Federal Brown 635.
 - f. Hammered Silver 661.
 - g. Roycraft Mist Gray 664.
 - h. Chelsea Gray 662.
 - i. Evergreen 638.
 - j. Deep Sea Blue 637.
 - k. Pewter 646.
 - I. Roycraft Pewter 663.
 - m. Midnight Sky 639.
 - n. Tempest Blue 666.
 - o. Hamilton Blue 667.
 - p. Harbor 645.
 - q. Rockwood Dark Green 656.
 - r. Rockwood Shutter Green 654.
 - s. Roycraft Bottle Green 655.
 - t. Forest Green 633.
 - u. Charleston Green 653.
 - v. Weathered Shingle 660.
 - w. Rockwood Medium Brown 658.
 - x. Garnet 669.
 - y. Polished Mahogany 657.
 - z. Rovcraft Copper Red 668.
 - aa. Board and Batten Red 650.
 - bb. Black 632.
 - cc. Cascade 647.
 - dd. Bordeaux 640.
 - ee. Sand 642.
 - ff. Plum Creek 643.
 - gg. Prime finish.
 - hh. Custom color as selected.
- D. Bahama Shutters: Melton Classics Premium Collection Bahama Shutters fabricated of pultruded fiberglass for vertical stiles, horizontal rails and horizontal louvers. Finished shutter is 1-1/4 inch (32 mm) thick. Shutters are finished with two part urethane paint, oven cured.
 - 1. Style:
 - a. Additional rails.
 - b. Additional vertical mullion.
 - c. Colonial louver spacing.
 - 2. Width:
 - a. Single Panel.
 - b. Double panel with vertical mullion.

	C.	Triple panel with vertical mullions.
	d.	Four panel with vertical mullions.
	e.	inch (mm).
	f.	As indicated on the Drawings.
3.	Heigh	nt:
	a.	inch (mm).
	b.	As indicated on the Drawings.
4.	Color	'S:
	a.	Pine 644.
	b.	White 631.
	C.	Walnut 641.
	d.	Craftsman Brown 659.
	e.	Federal Brown 635.
	f.	Hammered Silver 661.
	g.	Roycraft Mist Gray 664.
	ĥ.	Chelsea Gray 662.
	i.	Evergreen 638.
	j.	Deep Sea Blue 637.
	k.	Pewter 646.
	I.	Roycraft Pewter 663.
	m.	Midnight Sky 639.
	n.	Tempest Blue 666.
	Ο.	Hamilton Blue 667.
	p.	Harbor 645.
	q.	Rockwood Dark Green 656.
	r.	Rockwood Shutter Green 654.
	s.	Roycraft Bottle Green 655.
	t.	Forest Green 633.
	u.	Charleston Green 653.
	V.	Weathered Shingle 660.
	W.	Rockwood Medium Brown 658.
	X.	Garnet 669.
	у.	Polished Mahogany 657.
	z.	Roycraft Copper Red 668.
	aa.	Board and Batten Red 650.
	bb.	Black 632.
	CC.	Cascade 647.
	dd.	Bordeaux 640.
	ee.	Sand 642.
	ff.	Plum Creek 643.
	gg.	Prime finish.
	hh.	Custom color as selected.
		el Shutters: Melton Classics Classic Collection Raised Pan
		f high density solid core composite material. Finished raise
inch (25 mn	n) thick. Shutters are finished with two part urethane paint,

- E. el Shutters d panel is 1 oven cured.
 - 1. Style:
 - Standard. a.
 - b.
 - c.
 - Standard.
 Single panel.
 Extra panel (3 panel).
 Extra panel (4 panel).
 Flat panel.
 Arch or radius top.
 V-Groove flat panel
 Custom rail location. d.
 - e.
 - f.
 - g.
 - h.
 - 2. Width:

	_	b. As indicated on the Drawings.
	3.	Height:
		ainch (mm).
		b. As indicated on the Drawings.
	4.	Colors:
		a. Pine 644.
		b. White 631.
		c. Walnut 641.
		d. Craftsman Brown 659.
		e. Federal Brown 635.
		f. Hammered Silver 661.
		g. Roycraft Mist Gray 664.
		h. Chelsea Gray 662.
		i. Evergreen 638.
		j. Deep Sea Blue 637.
		k. Pewter 646.
		I. Roycraft Pewter 663.
		m. Midnight Sky 639.
		n. Tempest Blue 666.
		o. Hamilton Blue 667.
		s. Roycraft Bottle Green 655.
		t. Forest Green 633.
		u. Charleston Green 653.
		v. Weathered Shingle 660.
		w. Rockwood Medium Brown 658.
		x. Garnet 669.
		y. Polished Mahogany 657.
		z. Roycraft Copper Red 668.
		aa. Board and Batten Red 650.
		bb. Black 632.
		cc. Cascade 647.
		dd. Bordeaux 640.
		ee. Sand 642.
		ff. Plum Creek 643.
		gg. Prime finish.
		hh. Custom color as selected.
F.	Louv	ver Shutters: Melton Classics Classic Collection Faux Louvered Colonial Shutters
	fabri	cated of high density solid core composite material. Finished louver is 1-1/4 inch
	(32 r	mm) thick. Shutters are finished with two part urethane paint, oven cured.
	Ì.	Style:
		a. Standard.
		b. Additional Rails.
	2.	Width:
		a inch (mm).
		b. As indicated on the Drawings.
	3.	Height:
	0.	a inch (mm).
		b. As indicated on the Drawings.
	4.	Colors:
	4.	a. Pine 644.
		b. White 631.
		D. WITHE UST.

a. ____ inch (___ mm).

	C.	Walnut 641.
	d.	Craftsman Brown 659.
	e.	Federal Brown 635.
	f.	Hammered Silver 661.
	g.	Roycraft Mist Gray 664.
	h.	Chelsea Gray 662.
	i.	Evergreen 638.
	j.	Deep Sea Blue 637.
	k.	Pewter 646.
	l.	Roycraft Pewter 663.
	m.	Midnight Sky 639.
	n.	Tempest Blue 666. Hamilton Blue 667.
	0.	Harbor 645.
	p. q.	Rockwood Dark Green 656.
	q. r.	Rockwood Shutter Green 654.
	s.	Roycraft Bottle Green 655.
	t.	Forest Green 633.
	u.	Charleston Green 653.
	V.	Weathered Shingle 660.
	W.	Rockwood Medium Brown 658.
	х.	Garnet 669.
	у.	Polished Mahogany 657.
	Z.	Roycraft Copper Red 668.
	aa.	Board and Batten Red 650.
	bb.	Black 632.
	cc.	Cascade 647.
	dd.	Bordeaux 640.
	ee.	Sand 642.
	ff.	Plum Creek 643.
	gg. hh.	Prime finish. Custom color as selected.
	1111.	Custom color as selected.
		atten Shutters: Melton Classics Classic Collection Board and Batten
		ricated of high density solid core composite material. Finished board and
	_	/2 inch (38 mm) thick. Shutters are finished with two part urethane paint,
	cured.	
1.	Style:	
	a.	Standard.
	b.	Z-Bar. Extra batten.
	c. d.	No battens.
	u. e.	Arch or radius top.
	f.	Cut out.

	b.	Z-Bar.
	C.	Extra batten.
	d.	No battens.
	e.	Arch or radius top.
	f.	Cut out.
	g.	Custom horizontal groove.
	ĥ.	Custom diagonal groove.
2.	Width	n:
	a.	inch (mm).
	b.	As indicated on the Drawings.
3.	Heigh	nt:
	a.	inch (mm).
	b.	As indicated on the Drawings.
4.	Color	s:
	a.	Pine 644.
	b.	White 631.
	C.	Walnut 641.

G.

		f.	Hammered Silver 661.
		g.	Roycraft Mist Gray 664.
		h.	Chelsea Gray 662.
		i.	Evergreen 638.
		j.	Deep Sea Blue 637.
		k.	Pewter 646.
		l.	Roycraft Pewter 663.
		m.	Midnight Sky 639.
		n.	Tempest Blue 666.
		Ο.	Hamilton Blue 667.
		p.	Harbor 645.
		q.	Rockwood Dark Green 656.
		r.	Rockwood Shutter Green 654.
		s.	Roycraft Bottle Green 655.
		t.	Forest Green 633.
		u.	Charleston Green 653.
		٧.	Weathered Shingle 660.
		w.	Rockwood Medium Brown 658.
		х.	Garnet 669.
		у.	Polished Mahogany 657.
		Z.	Roycraft Copper Red 668.
		aa.	Board and Batten Red 650.
		bb.	Black 632.
		CC.	Cascade 647.
		dd.	Bordeaux 640.
		ee.	Sand 642.
		ff.	Plum Creek 643.
		gg.	Prime finish.
		hh.	Custom color as selected.
H.	fabric	ated of	aised Panel Shutters: Melton Classics ProSeries Raised Panel Shutters f high density solid core composite material. Finished raised panel is 1 thick. Shutters are primed only and should receive a finish coat of paint.
	٠.	a.	Standard.
		b.	Single Panel.
		C.	Extra Panel (3 panel).
		d.	Extra Panel (4 panel).
		e.	Flat Panel.
			Quarter Round Arch Top.
	2.	Width	
		a.	inch (mm).
		b.	As indicated on the Drawings.
	3.	Heigh	<u> </u>
	0.	a.	inch (mm).
		b.	As indicated on the Drawings.
	4.		s: Shutters are primed only and should receive a high quality finish coat of
		paint.	
		a.	Color: as specified in Division 09900
		b.	As Indicated on Drawings
		٠.	7.0 Maiodou on Diamingo
I.	densi	ty solid	ouver Shutters: Atlantic ProSeries Louver Shutters fabricated of high drore composite material. Finished Louver is 1-1/4 inch (32 mm) thick. The primed only and should receive a finish coat of paint.

Craftsman Brown 659.

Federal Brown 635.

d.

e.

	1.	Style:
		a. Standard.
		b. Additional Rails.
		c. Quarter Round Arch Top.
	2.	Width:
		a inch (mm).
		b. As indicated on the Drawings.
	3.	Height:
		a inch (mm).
		b. As indicated on the Drawings.
	4.	Colors: Shutters are primed only and should receive a high quality finish coat of
		paint.
J.		eries Board and Batten Shutters: Atlantic ProSeries Board and Batten Shutters
		ated of high density solid core composite material. Finished Board and Batten is
		inch (38 mm) thick. Shutters are primed only and should receive a finish coat of
	paint.	
	1.	Style:
		a. Standard.
		b. Z-Bar
		c. Extra batten
		d. No battens
		e. Quarter Round Arch Top
	2.	Width:
		a inch (mm).
		b. As indicated on the Drawings.
	3.	Height:
		a inch (mm).
		b. As indicated on the Drawings.
	4.	Colors: Shutters are primed only and should receive a high quality finish coat of
		paint.
		a. Color: as specified in Division 09900.
		b. As indicated on Drawings.
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HARD	WARE	
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A.		n Classics Premium Collection, Classic Collection, and ProSeries Raised Panel,
		r, Combination, or Board and Batten Shutters Hardware only.
	1.	Hardware:
		a. Pintel: Provide in same size pairs.
		 Pintel plate size - 1-1/2 inch (38 mm) by 3-1/2 inch (89 mm) by 1/8
		inch (3.2 mm), Pin diameter 3/8 inch (9.5 mm).
		Stainless Steel with a matte black powder coat finish.
		3) Offsets:
		a) 1/2 inch (12.5 mm).
		b) 1-1/2 inch (38 mm).
		c) 2-1/4 inch (57 mm).
		d) 3-1/2 inch (89 mm).
		b. 4 inch (102 mm) Lag Pintel: Provide in pairs.
		1) Stainless Steel with a matte black powder coat finish.
		c. 6 inch (152 mm) L-Hinge: Provide in same size pairs.
		Stainless Steel with a matte black powder coat finish.
		2) Offsets:
		a) 0 inch.
		b) 1/2 inch (12.5 mm).
		· · · · · · · · · · · · · · · · · · ·

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1/2 inch (12.5 mm). 1-1/2 inch (38 mm).

c)

- d) 2-1/4 inch (57 mm).
- d. 9 inch (229 mm) adjustable L-Hinge: provide in pairs.
 - 1) Stainless Steel with a matte black powder coat finish.
- e. 10 inch (254 mm) Strap Hinge: Provide in same size pairs.
 - 1) Stainless Steel with a matte black powder coat finish.
 - 2) Offsets:
 - a) 0 inch
 - b) 1/2 inch (12.5 mm).
 - c) 1-1/2 inch (38 mm).
 - d) 2-1/4 inch (57 mm).
- f. 12 inch (305 mm) Strap Hinge: Provide in same size pairs.
 - 1) Stainless Steel with a matte black powder coat finish.
 - 2) Offsets:
 - a) 1/2 inch (12.5 mm).
 - b) 1-1/2 inch (38 mm).
- g. 10 inch (254 mm) Backplate: Provide in same size pairs.
 - 1) Stainless Steel with a matte black powder coat finish.
- h. 12 inch (305 mm) Backplate: Provide in same size pairs.
 - 1) Stainless Steel with a matte black powder coat finish.
- i. Jamb Pintel: Provide in same size pairs.
 - 1) Stainless Steel with a matte black powder coat finish.
 - 2) Offsets:
 - a) 1 inch (25 mm).
 - b) 2 inch (51 mm).
- j. Flat Hinge:
 - 1) Stainless Steel, 12 gauge with matte black powder coat finish.
 - 2) Offsets:
 - a) 1/2 inch (12.5 mm).
 - b) 1-1/2 inch (38 mm).
 - c) 2-1/4 inch (57 mm).
- k. 6 inch (152 mm) L-Hinge back Plate: Stainless Steel with matte black powder coat finish. Provided in pairs.
- I. Flat Hinge back Plate: Stainless Steel with matte black powder coat finish. Provided in pairs.
- m. Pintel Shim: Stackable, black polyamide plastic, 1/4 inch (6 mm) thick.
- S Holdback: Stainless Steel with matte black powder coat finish.
 Provided in pairs with Stainless Steel lag bolt, washer, and cotter pin.
- o. Dog Post Holdback: Stainless Steel with matte black powder coat finish. Provided in pairs.
- Shutter Slide Bolt, 12 inch (305 mm). Stainless Steel with matte black powder coat finish.
 - 1) Non-locking slide bolt.
 - 2) Locking slide bolt.
- q. Acorn Holdback.
- r. Rat Tail Holdback: stainless steel with matte black powder coat finish. Provide in pairs.
- s. Storm Bar:
 - Provide one storm bars for shutters smaller than 60 inches (152 mm) in height.
 - Provide two storm bars are for shutters larger than 60 inches (152 mm) in height.
- B. Melton Classics Premium Collection Bahama Shutter Hardware only.
 - Hardware:
 - a. Male Hinge:
 - 1) Plate size 1-1/8 inch (28 mm) backplate.

- b. Female Hinge, 2-3/8 inch (60 mm):
 - 1) Plate size 1-1/4 inch (32 mm) with 1/4 inch (6 mm) lip.
 - 2) Projection 2-3/8 inch (60 mm).
- c. Female Hinge, 3-3/8 inch (86 mm):
 - 1) Plate size 1-1/4 inch (32 mm) with 1/4 inch (6 mm) lip.
 - 2) Projection 3-3/8 inch (86 mm).
- d. Tilt Arms:
 - 1) Aluminum tilt arms with nylon end caps.
 - 2) Nylon hinges/eye end sets.
 - 3) Stainless steel clevis pins:

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.
- C. Commencement of work will imply acceptance of substrate.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions and with no fasteners through the face of the shutters.
- B. Adjust operable units for smooth unobstructed operation.
- C. Melton Classics ProSeries Shutters require a light sanding using a 360 grit sandpaper prior to top coat application to achieve proper paint adhesion.

3.4 PROTECTION

- A. Protect installed products from damage by weather and other work until Date of Substantial Completion.
- B. Touch-up and repair damaged products before Date of Substantial Completion.

END OF SECTION